

	PRODUCT INFORMATION	Mod. R&S.	Rev.	Last updated	Pag.
		05	03	06/2017	1 di 1

CRYSTAL MATT

Description Transparent PU heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks.
Suitable for white and light colored fabrics.

Average film thickness before transfer: **80 micron**

Usage informations Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with ROLAND VP-300)
 Blade: **new at 50°**
 Minimum cutting pressure: **60 gf**
Transfer setup
 Temperature: **155 °C (330°F)**
 Time: **15 seconds**
 Pressure: **medium (3÷4 bar)**

Procedure

Mirror print the material
 Cut
 Weed the exceeding material
 Place the print with its polyester backing on the textile
 Heat apply
 Remove the support cold

Certifications The product is REACH approved

Suitable textiles White or very light colored: cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions Wait **24h** after the heat transfer
60°C - inside out
 Do not use bleach or other aggressive chemical agents.
 Dry clean: **no**
 Tumble dry: **yes (low temperature cycle)**



Siser s.r.l.

Viale della Tecnica n° 18
 36100 Vicenza - Italy
 Tel. +39 0444.287960
 Fax +39 0444.287959
 info@siser.it - www.siser.it

N.B. All information given in this sheet are based on our experience.
 We always recommend performing a test before starting standard production.
 For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
 This document can be subject to variations. Updated versions are available on our website www.siser.it.
 For further information, please contact our Sales Office.
 Thank you.